



# HISTOCHEMISTRY

Dept.of Oral Pathology  
& Microbiology

# PURPOSE STATEMENT

At the end of the lecture student should be able to describe the

- Processing Technique
- Procedure For Ground Sections
- Advantages and procedure of frozen sections
- Maintenance of laboratories
- Advantages and procedure of microwave fixation



# LEARNING OBJECTIVES

At the end of the lecture the student should be able to

S.N.	Learning Objectives	Domain	Level	Criteria	Condition
1	Enumerate Processing Technique	Cognitive	Desirable to Know	All	
2	Enumerate steps in procedure For Ground Sections	Cognitive & Psychomotor	Desirable to Know	All	
3	Enumerate Advantages and procedure of frozen sections	Cognitive	Nice to Know	All	
4	Give maintenance of laboratories	Cognitive	Nice to Know	All	
5	Give advantages and procedure of microwave fixation	Cognitive	Nice to Know	All	



# **PROCESSING TECHNIQUE**

# WAX EMBEDDING

❑ Formalin fixation.	-	24 Hr
❑ 70% alcohol	-	30 mins
❑ 80% alcohol	-	30 mins
❑ 95% alcohol	-	30 mins
❑ 95% alcohol	-	1 hr
❑ 100% alcohol	-	1 hr
❑ 100% alcohol	-	1 hr
❑ 100% alcohol	-	1 hr
❑ Xylene	-	1 hr
❑ Xylene	-	1 hr
❑ Wax bath	-	2 hr
❑ Wax bath	-	2 hr
❑ Embedding		



# WAX EMBEDDING (RAPID TECHNIQUE)

❑ Carnoy's fluid	-	45 mins
❑ 100% alcohol x6	-	15 mins each
❑ Xylene	-	10 mins
❑ Xylene	-	15 mins
❑ Wax	-	20 mins
❑ Wax	-	45 mins



# ACRYLIC EMBEDDING

- ❑ Fixation
- ❑ Rinse in buffer.
- ❑ Dehydration with increasing conc of alcohol, for 15-30 mins each.
- ❑ Impregnating solution for 1 hour
- ❑ Embedding in medium.



# EPOXY EMBEDDING

- ❑ Dehydration: Ethanol or acetone.
- ❑ Infiltration with transitional solvent.
- ❑ Gentle agitation.
- ❑ Embedding and curing.





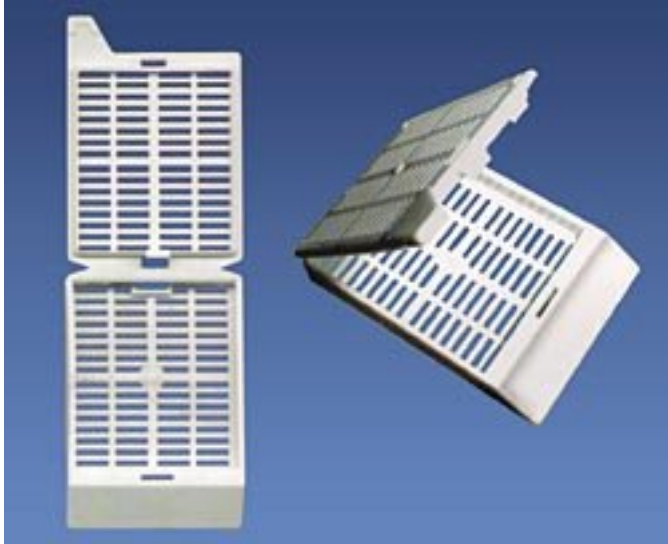
# **BLOCK FORMING**

- ❑ Mold prepared.
- ❑ Wax poured.
- ❑ Tissue placement and orientation.
- ❑ Labeling.
- ❑ Immersion in cold water.



# AUTOMATIC PROCESSOR





Processing cassette  
Made of Acetyl polymer



Metal processing cassette





Embedding rings  
Made of Polystyrene

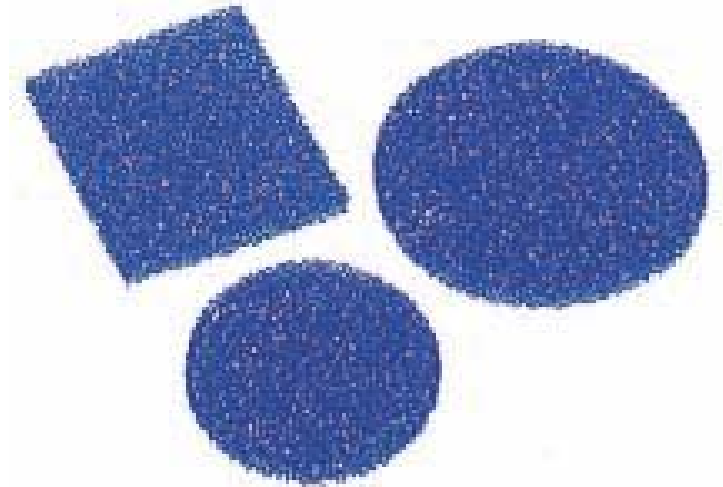


Embedding cassette  
Made of Polypropylene

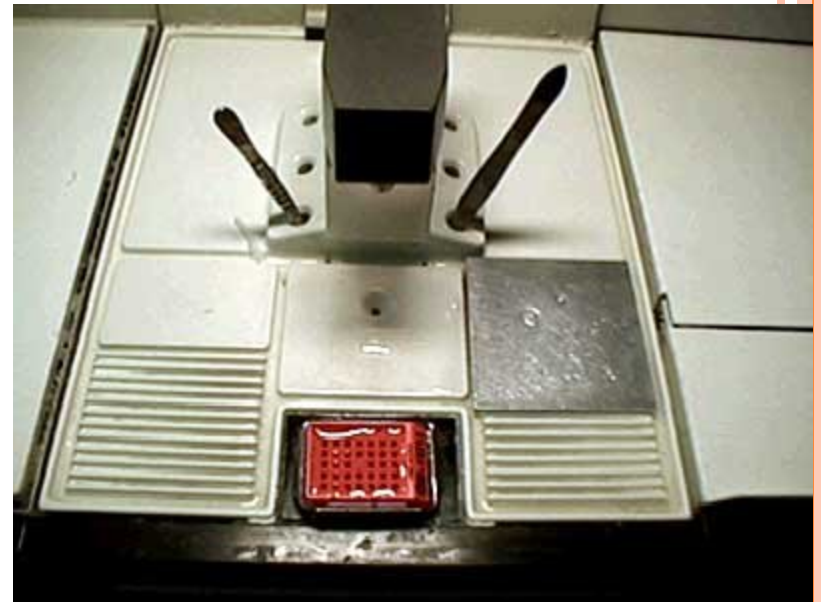




Micro processing cassette



Polyester urethane foam pads











# PROCEDURE FOR GROUND SECTIONS

## ❏ Equipment – Lathe

Coarse & Fine

Spray of water,

Wooden block & adhesive tape.

- Hold tooth adjacent to a rotating coarse-abrasive wheel.
- Reduce half of the tooth surface
- On a wooden block wrap adhesive tape with the adhesive end facing outward.



- Stick the ground surface of the tooth over the wooden block & grind the opposite surface.
- Grind the tooth to approx. thickness of 0.5mm.
- Use the fine abrasive wheel for further grinding the section till it becomes as thin as desired. (approx. 30-50 $\mu$ m.)



- Ground section is soaked in ether/alcohol to remove water.
- Mounted on a slide & viewed under the microscope



# FROZEN SECTIONS

- ❑ Rapid diagnosis.
- ❑ Study of tissues lost during conventional processing.
- ❑ Tissue components that are heat liable.
- ❑ Immunofluorescent study.
- ❑ SEM
- ❑ IHC



# **PROCEDURE**

- ❑ Fresh unfixed tissues are cut into 10-15 $\mu$ m sections by freezing the block of tissue with liquid/solid carbon dioxide
- ❑ Quench tissue at -160 Deg C
- ❑ Drying: Vacuum 133mPa
- ❑ Fixation: Vapors
- ❑ Embedding: Wax



# LAB MAINTAINANCE

## ❏ Changing of solutions.

- 🔊 Depends on No. & Vol. of tissue.

- 🔊 Changed at least every week.

- 🔊 Downgrade solutions.

## ❏ Storage & Disposal of solutions.



## GENERAL ADVICE

❏ If at any stage it is felt that the processing has been done inadequately or erroneously tissue is to be transferred to a sealed container containing,

70% alcohol       -       70 ml

Glycerol               -       30 ml

Dithionite               -       1 gm

And kept overnight. Processing to be started afresh.



# **MICROWAVE PROCESSING**

## **PRINCIPLE**

- The usage of microwave energy to speed up the process of diffusion of liquids in and out of the specimen.





# PROCEDURE

❏ Dehydration done in one step.

🕒 67 Deg C - 5 mins

❏ Addition of intermedium.

🕒 74 Deg C - 3 mins

❏ Paraffin added in liquid form.

❏ Paraffin brought to boiling point of intermedium to flash evaporate the same.

🕒 60 Deg C – 2 mins

🕒 85 Deg C - 5 mins

❏ Embedding in paraffin.



# ADVANTAGES

- ❏ Time and material saviour:
  - 💡 100% ethyl alcohol for dehydration.
  - 💡 Isopropanol for inter-medium.
  - 💡 Liquid paraffin at 67 Deg C.
  - 💡 Liquid paraffin at 82 Deg C.
- ❏ Eliminates the usage of Xylene.



# SUMMARY

- Processing Technique
- Procedure For Ground Sections
- Advantages and procedure of frozen sections
- Maintenance of laboratories
- Advantages and procedure of microwave fixation



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**Thank You**

